



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T103296-101
Job Sheet 189378



007966

Part No: RB T103296-101

Job Qty: 2 pcs

Part Name: Collar Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/23/19

Job Tracking No:

Due Date: 1/31/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG T103296 Rev D IPP Rev A 18.02.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	2 pcs	1/31/19		0.00	0.20	Small Fab - 1		DAS 28 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	2 pcs	1/31/19		0.00	0.00	QC 5 - 10		DAS FEB 07 2019 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	2 pcs	1/31/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAG
140 QC 21 - SA	2 pcs	1/31/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-38 FEB 07 2019
Part Op 110 - Small Fab - 1-Assemble as per DWG. Descriptions: 120 - QC5- Inspect part completeness to step on W/O) 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MS35206-267	Screw	4 Ea (2 ea)	110-Small Fab - 1	5092514	
NAS1149F0332P	Washer	4 Ea (2 ea)	110-Small Fab - 1	5103666-1	
RB T103296-103	Collar Half	2 pcs (1 ea)	110-Small Fab - 1	5066704	
RB T103296-105	Collar Half	2 pcs (1 ea)	110-Small Fab - 1	5066722	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Small Fab - 1	MS35206-267	4	75	0	
	NAS1149F0332P	4	2,029	0	
	RB T103296-103	2	4	0	
	RB T103296-105	2	4	0	
Part Specifications					
Specifications could not be found.					

STJH
GA-AL
GA144
GA144



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S151436



Part: RB T103296-101

Job No: 189378

Serial No/Batch: S151436

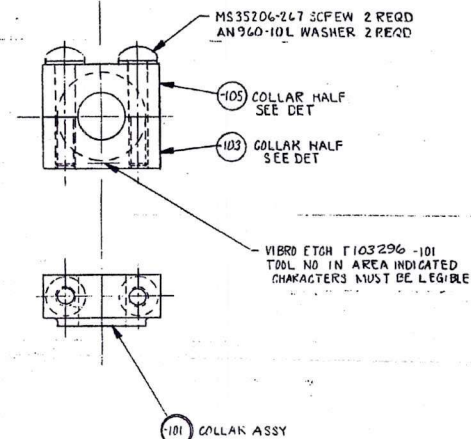
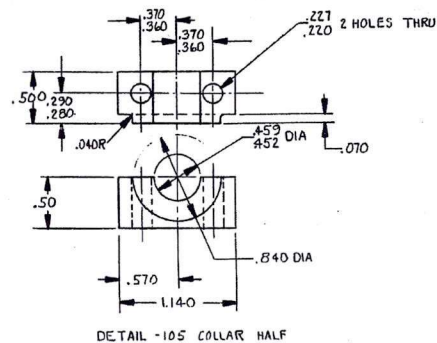
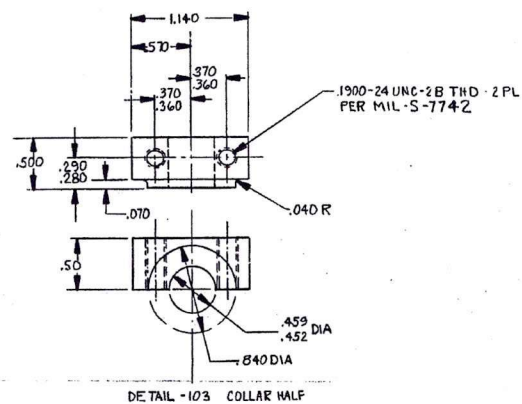
Revision: D

Inspector:

Exp Date:

Instructions:

Date: 02/06/19



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

EWA-412EG11-6

WO-2A-96

SEE SEPARATE PARTS LIST

PROPRIETARY RIGHTS NOTICE THESE DATA ARE PROPRIETARY TO BELL HELICOPTER TEXTRON. DISCLOSURE, REPRODUCTION OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM BELL HELICOPTER TEXTRON. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS ANGLES XX 2.00 0.1 2 X 1.5 SURFACE FINISHES PER AMS-B10 12.5 MACHINED SURFACES EXCEPT AS NOTED			DRAWN BY <i>W. H. H. / 11/6/81</i> CHECKED <i>W. H. H. / 11/6/81</i> STRESS WEIGHTS GROUP ENGINEER <i>W. H. H. / 11/6/81</i> DER MTD DESIGN PROJECT <i>W. H. H. / 11/6/81</i> CUSTOMER			Bell Helicopter TEXTRON Division of Textron Inc. TITLE TOOL, RIGGING - ELEVATOR CONTROL TUBE DWG CODE IDENT NO DWG NO D 97499 T103296 SCALE 2/1 ISSUED SHEET 1 OF 1		
DASH NO.	NEXT ASSY	USED ON	APPLICATION								

CONTROLLED DOCUMENT

DATE 03-23-15 JOB# 01-16247

SHO. COPY

DWG NO. T103296

1 Apr. 81 100.00
15 Apr. 81 23.75

FOR REFERENCE ONLY
NOT FOR PRODUCTION

PARTS LIST	Bell Helicopter TEXTRON	CODE IDENT NUMBER 97499	CONTRACT NUMBER FOR INTERPRETATION SEE 299-947-739	HEAT TREAT SPEC MIL-H-6058	NUMBER PLT103296	REVISION LETTER -
	POST OFFICE BOX 482 • FORT WORTH, TEXAS 76101			FINISH SPEC 204-947-002		
DRAWING TITLE TOOL • RIGGING-ELEVATOR CONTROL TUBE				EWA 412EG166	DRAWING TYPE T	SH 1 OF 1
PL REVISION RECORD						
LTR DESCRIPTION	DATE	LTR DESCRIPTION	DATE	LTR DESCRIPTION	DATE	LTR DESCRIPTION
ORIG RELEASE	11-12-81					
PL NOTES						
LTR LINE NOTE						
A CHEMICAL FILM PER SP54050 B BREAK ALL SHARP EDGES .015 X 45 DEGREES OR .015 R C MARK PER SP54050						
PART NUMBER MATERIAL REQUIREMENTS						
DASH NO	NOMENCLATURE	STOCK SIZE	TNSL 1000 PSI OR COND	INITIAL	FINAL	MATERIAL SPECIFICATION
-103	COLLAR HALF	.5000		T651	6061	AL ALY UQ-A-250/11
-105	COLLAR HALF	.5000		T651	6061	AL ALY QQ-A-250/11
PARTS LIST						
RV	QUANTITY PER ASSEMBLY	PART NUMBER	NOMENCLATURE	EFFECTIVITY CODE	FINISH	C
LR		-101	COLLAR ASSY			A 1
		-103	COLLAR HALF		K	D 1
		-105	COLLAR HALF		K	D 1
		2 AN960-10L	WASHER		STD	
		2 MS35204-267	SCREW MACHINE-P		STD	
END PARTS LIST						

FORM 7840-59769
11-13-81

PROPRIETARY RIGHTS NOTICE
THESE DATA ARE PROPRIETARY TO BELL HELICOPTER COMPANY. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM BELL HELICOPTER COMPANY.
THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.